Thermon RTV-2

Thermon

Chemwatch: 23-3097 Version No: 2.1.1.1 Safety Data Sheet according to WHS and ADG requirements Chemwatch Hazard Alert Code: 2

Issue Date: **27/06/2017** Print Date: **25/10/2017** L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Thermon RTV-2
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Low temperature dependence of physical properties. Because of these properties silicone fluids are widely applied as release agents for moulding operations, medical and cosmetic applications, polishes, coolants and dielectric fluids for electrical systems, metal processing fluids and agents for foam control. The silicone fluid may be formulated into emulsions, dispersions, greases and compounds. Silicone applications	Relevant identified uses	Siloxanes, the building blocks for silicone products, are widely used chemicals. The siloxanes are characterised by a high stability, physiologic inertness and good release and lubricating properties. Siloxanes are chemical compounds with a backhone of alternating silicone products or make part of other products, such as cosmetics or paint. In colloquial language the term silicones is often used synonymously with siloxanes. The chemical names of the compounds most often include the string "siloxane", but in particular in cosmetics and toiletries names including methicone are used instead, e.g. dimethicone derived from dimethyl silicone; synonymous with dimethylsiloxane. Another used synonym is poly(oxy(methylsilylene)). To add to the confusion about the terms, several of the compounds are designated "silicones products depend on the length of the Si-O backbone, the chemical groups attached to the backbone and the presence of cross-inits between the backbones. The silicon and oxygen atoms may be linked into cyclic or linear structures, and are described as <i>linear siloxanes</i> and <i>cyclic siloxanes</i> . The shorter linear polysiloxanes are, like some of the cyclic siloxanes, volatile. In linear siloxanes the and groups determine the use of the polymer. Typical and groups are methyl, hydroxyl, vinyl or hydrogen. For example vinyl- and hydroxyterminated polysiloxanes find major application in silicone elastomers. The side groups determine together with the end-groups provide water solubility, whereas the presence of alkyl groups enhances water repellency and lubricity. The presence of halogens in the side chains produces very stable polymers. Very high resistance to solvents can be obtained by using trilluoropropyl side chains, whereas lubricity at high temperatures is obtained by tetrachlorophenyl side groups are mainly used for selatants and rubbers, and resins are mainly used for palints. The most common siloxanes are polydimethylsiloxane (PDMS) with different modifications. Silicone fluids are used for a wide range
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Details of the supplier of the safety data sheet

Registered company name	Thermon
Address	30 London Drive Bayswater Victoria 3153 Australia
Telephone	+61 3 9762 6900

Fax	+61 3 9762 9519
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification	Not Applicable
Label elements	
Hazard pictogram(s)	Not Applicable
SIGNAL WORD	NOT APPLICABLE

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
63148-62-9	85	polydimethylsiloxane
7631-86-9	9	silica amorphous
4253-34-3	2	methyltriacetoxysilane
17689-77-9	2	ethyltriacetoxysilane
Not Available	2	fillers and pigments

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
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	 Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- ▸ Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
dvice for firefighters	
Fire Fighting	 When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fin may be adsorbed on the silica particles. When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 High temperature decomposition products include silicon dioxide, small amounts of formaldehyde, formic acid, acetic acid and traces of silicon polymers. These gases may ignite and, depending on circumstances, may cause the resin/polymer to ignite. An outer skin of silica may also form. Extinguishing of fire, beneath the skin, may be difficult. Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: , carbon monoxide (CO) , silicon dioxide (SiO2) , other pyrolysis products typical of burning organic material. May emit corrosive fumes. CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.
HAZCHEM	Not Applicable

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety goggles. Trowel up/scrape up. Place spilled material in clean, dry, sealed container. Flush spill area with water.
Major Spills	 Minor hazard. Clear area of personnel. Alert Fire Brigade and tell them location and nature of hazard. Control personal contact with the substance, by using protective equipment as required. Prevent spillage from entering drains or water ways. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal. Wash area and prevent runoff into drains or waterways. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. DO NOT allow material to contact humans, exposed food or food utensils. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. 	
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. 	

Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Traces of benzene, a carcinogen, may form when silicones are heated in air above 230 degrees C. Concentrated acids and bases cause degradation of polymer. Boiling water may soften and weaken material. Acetic acid: vapours forms explosive mixtures with air (above 39 C.) reacts violently with bases such as carbonates and hydroxides (giving off large quantities of heat), oxidisers, organic amines, acetaldehyde, potassium tert-butoxide reacts (sometimes violently), with strong acids, aliphatic amines, alkanolamines, alkylene oxides, epichlorohydrin, acetic anhydride, 2-aminoethanol, ammonia, ammonium nitrate, bromine pentafluoride, chlorosulfonic acid, chromic acid, chromium trioxide, ethylenediamine, ethyleneimine, hydrogen peroxide, isocyanates, oleum, perchloric acid, permanganates, phosphorus isocyanate, phosphorus trichloride, sodium peroxide, xylene

- ▶ attacks cast iron, stainless steel and other metals, forming flammable hydrogen gas
- + attacks many forms of rubber, plastics and coatings
- Silicas:
 - ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas
 - ▶ react with xenon hexafluoride to produce explosive xenon trioxide
 - reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds
 - ▶ may react with fluorine, chlorates
 - are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate
 - may react vigorously when heated with alkali carbonates.
 - Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica, fused	Not Available	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

methyltriacetoxysilane

ethyltriacetoxysilane

Not Available

Not Available

Ingredient	Material name		TEEL-1	TEEL-2	TEEL-3
polydimethylsiloxane	Dimethyl siloxane; (Dimethylpolysiloxane; Syltherm XLT; Sylth Silicone 360)	nerm 800;	65 mg/m3	720 mg/m3	4,300 mg/m3
silica amorphous	Silica gel, amorphous synthetic		18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	Silica, amorphous fumed	Silica, amorphous fumed		100 mg/m3	630 mg/m3
silica amorphous	Siloxanes and silicones, dimethyl, reaction products with silica; (Hydrophobic silicon dioxide, amorphous)		120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	Silica, amorphous fume		45 mg/m3	500 mg/m3	3,000 mg/m3
silica amorphous	Silica amorphous hydrated		18 mg/m3	220 mg/m3	1,300 mg/m3
methyltriacetoxysilane	Methyltriacetoxysilane		6.2 mg/m3	68 mg/m3	410 mg/m3
In one dia né		Davia ad IDI II			
ingreatent	Original IDLH Revised IDLH				
polydimethylsiloxane	Not Available Not Available				
silica amorphous	3,000 mg/m3 Not Available				

Not Available

Not Available

Not Available

MATERIAL DATA

fillers and pigments

For amorphous crystalline silica (precipitated silicic acid):

Amorphous crystalline silica shows little potential for producing adverse effects on the lung and exposure standards should reflect a particulate of low intrinsic toxicity. Mixtures of amorphous silicas/ diatomaceous earth and crystalline silica should be monitored as if they comprise only the crystalline forms.

The dusts from precipitated silica and silica gel produce little adverse effect on pulmonary functions and are not known to produce significant disease or toxic effect.

IARC has classified silica, amorphous as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Not Available

Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions			
	to provide this high level of protection.			
	The basic types of engineering controls are:			
	Process controls which involve changing the way a job activity or process is o	done to reduce the risk.		
	Enclosure and/or isolation of emission source which keeps a selected hazard	"physically" away from	the worker and	
	ventilation that strategically "adds" and "removes" air in the work environment	. Ventilation can remove	e or dilute an air	
	contaminant if designed properly. The design of a ventilation system must ma	tch the particular proce	ess and chemical or	
	contaminant in use.			
	Employers may need to use multiple types of controls to prevent employee c	overexposure.		
	Local exhaust ventilation usually required. If risk of overexposure exists, wea	r approved respirator. (Correct fit is essential	
	essential to ensure adequate protection. Supplied-air type respirator may be required in	special circumstances.	Correct fit is	
	An approved self contained breathing apparatus (SCBA) may be required in so	ome situations.		
	Provide adequate ventilation in warehouse or closed storage area. Air contami	nants generated in the	workplace possess	
	varying "escape" velocities which, in turn, determine the "capture velocities" of	of fresh circulating air r	equired to effectively	
	remove the contaminant.			
	Type of Contaminant:		Air Speed:	
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		0.25-0.5 m/s	
			(50-100 f/min.)	
Appropriate engineering	aerosols, fumes from pouring operations, intermittent container filling, low sp	beed conveyer	0.5-1 m/s	
controls	transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of (100-200 f/r			
	active generation)			
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas 1-2.5 m/s			
	discharge (active generation into zone of rapid air motion) (200-500 f/min.)			
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (releating velocity into zone of very high rapid air motion)	ased at high initial	2.5-10 m/s (500-2000 f/min)	
	within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the rang	le	
	1: Room air currents minimal or favourable to capture	1: Disturbing room air	currents	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of hi	gh toxicity	
	3: Intermittent, low production.	3: High production, heavy use		
	4: Large hood or large air mass in motion	ge air mass in motion 4: Small hood-local control only		
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe.			
	Velocity generally decreases with the square of distance from the extraction p	ooint (in simple cases).	Therefore the air	
	speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source.			
	I he air velocity at the extraction fan, for example, should be a minimum of 1-	-2 m/s (200-400 f/min)	tor extraction of	
	solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing			
	factors of 10 or more when extraction systems are installed or used.		is multiplied by	
	· · · · · · · · · · · · · · · · · · ·			

Personal protection

Eye and face protection



Safety glasses with side shields.

Chemical goggles.

• Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury

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	 experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	 Overalls. P.V.C. apron. Barrier cream. Skin cleansing cream. Eye wash unit.
Thermal hazards	Not Available

Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Red paste with acetic odour; partly mixes with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	1.05
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>100 (Open cup)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	0

Vapour pressure (kPa)	<1 @ 61.5 deg C	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Silicone fluids are stable under normal storage conditions. Hazardous polymerisation will not occur. At temperatures > 150 C, silicones can slowly react with the oxygen in air. When heated > 300 C, silicones can slowly depolymerise to volatile siloxanes whether or not air is present. Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Not normally a hazard due to non-volatile nature of product		
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.		
Skin Contact	Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.		
Chronic	On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. The synthetic, amorphous silicas are believed to represent a very greatly reduced silicosis hazard compared to crystalline silicas and are considered to be nuisance dusts. When heated to high temperature and a long time, amorphous silica can produce crystalline silica on cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling pulmonary fibrosis that may take years to develop. Discrepancies between various studies showing that fibrosis associated with chronic exposure to amorphous silica and those that do not may be explained by assuming that diatomaceous earth (a non-synthetic silica commonly used in industry) is either weakly fibrogenic or nonfibrogenic and that fibrosis is due to contamination by crystalline silica content		
Thermon RTV-2	Not Available	Not Available	

	тохісітү	IRRITATION
polydimethylsiloxane	Dermal (rabbit) LD50: >3000 mg/kg ^[2]	Eye (rabbit): 100 mg/1h - mild
	Oral (rat) LD50: >35000 mg/kg ^[2]	
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Eye (rabbit): non-irritating *
silica amorphous	Inhalation (rat) LC50: >0.139 mg/l/14h**[Grace] ^[2]	Skin (rabbit): non-irritating *
	Oral (rat) LD50: 3160 mg/kg ^[2]	
	тохісіту	IRRITATION
methyltriacetoxysilane	Oral (rat) LD50: 2060 mg/kg ^[2]	Not Available
	тохісіту	IRRITATION
ethyltriacetoxysilane	Oral (rat) LD50: 1460 mg/kg ^[1]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

POLYDIMETHYLSILOXANE	No toxic response noted during 90 day subchronic inhalation toxicity studies The no observable effect level is 450 mg/m3. Non-irritating and non-sensitising in human patch test. [Xerox]*
SILICA AMORPHOUS	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]
METHYLTRIACETOXYSILANE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The acute toxicity of methyltriacetoxysilane is described by LD50s in the rat (oral) of 1602 (neat) and 2850 (in corn oil vehicle) mg/kg bw. The clinical signs included decreased body weight and food consumption, labored breathing, rales, red stains around the snout and extremilies, salivation, lethargy, irregular gait, hunched posture, red urination, black/brown anogenital staining, paleness, chromodacryorrhea and hypothermia. Necropsy findings, mainly involving the stomach were stomach adhesions, thickened walls and abnormal stomach contents. Although acute toxicity data for the inhalation or dermal rolutes of exposure are not available for methyltriacetoxysilane, these exposures will likely result in local site of contact effects from acetic acid. Methyltriacetoxysilane is severely irritating and corrosive to the skin, and corrosive to the eyes of animals and is likely to be a respiratory irritant based on production of acetic acid following hydrolysis. In a 7-day oral range-finding study (gavage) rats were treated with undiluted ethyltriacetoxysilane (dose levels of 0, 17 (males), 23 (females), 100, 500 and 1000 mg/kg/d). Ethyltriacetoxysilane rapidly hydrolyzes (in seconds) to acetic acid and a trisilanol (3:1). The silanol generated is insignificant in both quantity and toxicity relative to the production of acetic acid and its associated toxicity. Animals from the 17 (males), 23 (females) and 100 mg/kg/day dose groups survived to day 7. Animals from the 500 and 1000 mg/kg/day dose groups were sacrificed after the third dose as a consequence of two deaths (one from each group), marked body weight loss, and severity of lessins 1("males) and 23 (females) mg/kg/day would be required for a longer duration repeated dose study in order to avoid death or obvious suffering due to the corrosivity of the hydrolysis product, acetic acid. NOAELs following repeated exposure

	number of abnormalities seen in either soft or skeletal tissues of the test groups did not differ from the number occurring in the controls. Sodium acetate had no effect on pregnant mice or offspring when mice were administered 1000 mg/kg bw, by gavage on days 8-12 of gestation.
ETHYLTRIACETOXYSILANE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. No data of toxicological significance identified in literature search.
Thermon RTV-2 & POLYDIMETHYLSILOXANE	For siloxanes: Effects which based on the reviewed literature do not seem to be problematic are acute toxicity, irritant effects, sensitization and genotoxicity. Some studies indicate that some of the siloxanes may have endocrine disrupting properties, and reproductive effects have caused concern about the possible effects of the siloxanes on humans and the environment. Only few siloxanes are described in the literature with regard to health effects, and it is therefore not possible to make broad conclusions and comparisons of the toxicity related to short-chained linear and cyclic siloxanes based on the present evaluation. Data are primarily found on the cyclic siloxanes D4 (octamethylcycloterrasiloxane) and D5 (decamethylcyclopentasiloxane) and the short-linear HMDS (hexamethyldisiloxane). These three siloxanes have a relatively low order of acute toxicity by oral, dermal and inhalatory routes and do not require classification for this effect. They are not found to be irritating to skin or eyes and are also not found sensitizing by skin contact. Data on respiratory sensitization have not been identified. Subacute and subchronic toxicity studies show that the liver is the main target organ for D4 which also induces liver cell enzymes. This enzyme induction contributes to the elimination of the substance from the tissues. Primary target organ for D5 exposure by inhalation is the lung. D5 has an enzyme induction profile similar to that of D4. Subacute and subchronic inhalation of HMDS affect in particular the lungs and kidneys in rats. None of the investigated siloxanes show any signs of genotoxic effects <i>in vitro</i> or <i>in vivo</i> . Preliminary results indicate that D5 has a potential carcinogenic effect. D4 is considered to impair fertility in rats by inhalation and is classified as a substance toxic to reproduction in category 3 with the risk phrase R62 ('Possible risk of impaired fertility). The results of a study to screen for oestrogen activity indicate that D4 has very weak oestrogenic an
Thermon RTV-2 & POLYDIMETHYLSILOXANE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
Thermon RTV-2 & SILICA AMORPHOUS	For silica amorphous: When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals. After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure. Numerous repeated-dose, subchronic and chronic inhalation toxi

	therefore the number of particles administer NOAEL/LOAEL. Neither inhalation nor oral administration ca was detected in in vivo assays. SAS does n but the reproductive organs in long-term stu In humans, SAS is essentially non-toxic by evidence of adverse health effects due to S irritation of the eye and drying/cracking of t There is no evidence of cancer or other long in the manufacture of SAS. Respiratory sym with SAS exposure, while serial pulmonary long-term exposure to SAS.	red per unit dose. In general, as used neoplasms (tumours). SAS not impair development of the fo idies were not affected. mouth, skin or eyes, and by inh AS. Repeated exposure (withou he skin. g-term respiratory health effects nptoms in SAS workers have be function values and chest radio	particle size decreases so does the S is not mutagenic in vitro. No genotoxicity betus. Fertility was not specifically studied, alation. Epidemiology studies show little it personal protection) may cause mechanical s (for example, silicosis) in workers employed en shown to correlate with smoking but not graphs are not adversely affected by
METHYLTRIACETOXYSILANE & ETHYLTRIACETOXYSILANE	Asthma-like symptoms may continue for m to a non-allergenic condition known as read exposure to high levels of highly irritating c preceding respiratory disease, in a non-atop minutes to hours of a documented exposure of moderate to severe bronchial hyperreact inflammation, without eosinophilia, have als following an irritating inhalation is an infrequ exposure to the irritating substance. Industr exposure due to high concentrations of irritations of i	onths or even years after exposi- tive airways dysfunction syndro ompound. Key criteria for the di bic individual, with abrupt onset e to the irritant. A reversible airfl tivity on methacholine challenge to been included in the criteria for uent disorder with rates related to ial bronchitis, on the other hand ating substance (often particulat ised by dyspnea, cough and mu	sure to the material ceases. This may be due me (RADS) which can occur following agnosis of RADS include the absence of of persistent asthma-like symptoms within low pattern, on spirometry, with the presence e testing and the lack of minimal lymphocytic or diagnosis of RADS. RADS (or asthma) of the concentration of and duration of l, is a disorder that occurs as result of i.e in nature) and is completely reversible after cus production.
METHYLTRIACETOXYSILANE & ETHYLTRIACETOXYSILANE	The material may produce respiratory tract irritation. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and a burning sensation. Unlike most organs, the lung can respond to a chemical insult or a chemical agent, by first removing or neutralising the irritant and then repairing the damage (inflammation of the lungs may be a consequence). The repair process (which initially developed to protect mammalian lungs from foreign matter and antigens) may, however, cause further damage to the lungs (fibrosis for example) when activated by hazardous chemicals. Often, this results in an impairment of gas exchange, the primary function of the lungs. Therefore prolonged exposure to respiratory irritants may cause sustained breathing difficulties.		
METHYLTRIACETOXYSILANE & ETHYLTRIACETOXYSILANE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.		
	0	Carcinogonicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	\otimes	Aspiration Hazard	0

Legend: X – Data available but does not fill the criteria for classification ✓ – Data available to make classification

🚫 – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

oxicity					
Thermon RTV-2	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
polydimethylsiloxane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	3.16mg/L	4
silica amorphous	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	ca.2000mg/L	1
	EC50	48	Crustacea	ca.7600mg/L	1
	EC50	72	Algae or other aquatic plants	440mg/L	1

Continued...

	EC10	72	Algae or other aquatic plants	140mg/L	1
	NOEC	72	Algae or other aquatic plants	60mg/L	1
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>110mg/L	2
methyltriacetoxysilane	EC50	48	Crustacea	>122mg/L	2
	EC50	72	Algae or other aquatic plants	>3.6mg/L	2
	NOEC	72	Algae or other aquatic plants	>=3.6mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
ethyltriacetoxysilane	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
silica amorphous	LOW	LOW
methyltriacetoxysilane	HIGH	HIGH
ethyltriacetoxysilane	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
silica amorphous	LOW (LogKOW = 0.5294)
methyltriacetoxysilane	LOW (LogKOW = 0.2467)
ethyltriacetoxysilane	LOW (LogKOW = 0.7378)

Mobility in soil

Ingredient	Mobility
silica amorphous	LOW (KOC = 23.74)
methyltriacetoxysilane	LOW (KOC = 35.19)
ethyltriacetoxysilane	LOW (KOC = 69.91)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
Product / Packaging	 Where in doubt contact the responsible authority.
disposal	 Recycle wherever possible or consult manufacturer for recycling options.
	 Consult State Land Waste Authority for disposal.
	 Bury or incinerate residue at an approved site.
	Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 TRANSPORT INFORMATION

Labels Required

•	
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

POLYDIMETHYLSILOXANE(63148-62-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

SILICA AMORPHOUS(7631-86-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified
	by the IARC Monographs

METHYLTRIACETOXYSILANE(4253-34-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

ETHYLTRIACETOXYSILANE(17689-77-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (polydimethylsiloxane; ethyltriacetoxysilane; methyltriacetoxysilane)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (polydimethylsiloxane)
Japan - ENCS	N (polydimethylsiloxane)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
silica amorphous	7631-86-9, 112945-52-5, 67762-90-7, 68611-44-9, 68909-20-6, 112926-00-8, 61790-53-2, 60676-86-0, 91053-39-3, 69012-64-2, 844491-94-7

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer Thermon RTV-2

ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors

BEI: Biological Exposure Index

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