



PRODUCT DATASHEET

HTEK™

SERIES CONSTANT WATT HEAT TRACING

APPLICATION

High performance HTEK series resistance constant watt trace heaters are used where circuit lengths exceed the limitations of parallel resistance trace heaters and high maintain temperatures or high temperature exposure is required. Circuit lengths up to 3,658 m can be energized from a single power supply point.

The series circuitry of HTEK provides consistent watt-per-foot power output along the entire length of the trace heater without the voltage drop concerns associated with parallel tracer constructions.

HTEK is certified for use in ordinary (nonclassified) areas and in potentially explosive atmospheres in accordance with the ATEX Directive and the IEC Ex Scheme.

RATINGS

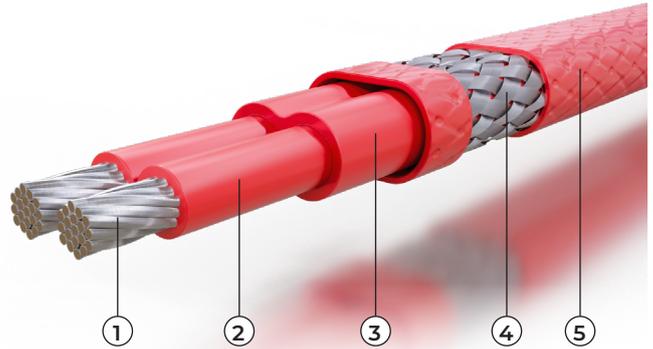
Rated voltage¹for operation up to 750 Vac
 Max. maintenance temperature²204°C
 Max. continuous exposure temperature
 Power-off..... 260°C
 Minimum installation temperature -60°C
 Minimum bend radius
 @ -15°C22 mm
 @ -60°C32 mm
 T-rating..... T2 to T6³
 (using the principles of stabilised design or limiters)

STABILISED DESIGN

The watt density limitation for HTEK is directly related to the desired maintain temperature. Thermon is able to ensure the T-rating based on a stabilised design that enables series constant watt trace heaters to operate in hazardous areas without the use of limiter thermostats.

Notes

1. Definition as stated in IEC 60079-30-1. Specific voltage depends on circuit length and design conditions.
2. Watt density limitations are correlated to maintain temperatures.
3. Trace heater output and T-rating are dependent upon supply voltage, trace heater resistance, temperature conditions as well as additional variables. These may be determined using CompuTrace® Electric Heat Tracing Design Software or by contacting Thermon design assistance



CONSTRUCTION

1. Heating Conductors (2 or 3)
2. Fluoropolymer dielectric insulation over Fiberglass composite
3. Fluoropolymer pairing jacket
4. Nickel-plated copper braid
5. Fluoropolymer overjacket provides additional protection to trace heater and braid where exposure to chemicals or corrosives is expected.

BASIC ACCESSORIES

Power Connection: HTEK requires a cold lead transition for connection to power (available as a factory termination or a field fabricated kit). Refer to the back of this specification sheet for details.

End-of-Circuit Termination: An end-of-circuit termination must also be used with HTEK. This termination, detailed on the back of this specification sheet, is available as a factory termination or a field fabricated kit.

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AVAILABLE TRACE HEATERS

Catalog Number		Resistance per Conductor ¹ at 20°C Ohms/m	Conductor Size (mm) ²
2 Conductor	3 Conductor		
HTEK 2C30	HTEK 3C30	0.01905	0.82
HTEK 2C40	HTEK 3C40	0.01492	1.3
HTEK 2C50	HTEK 3C50	0.009449	2.1
HTEK 2C60	HTEK 3C60	0.005945	3.3

Note 1: Consult factory for higher resistance conductor options.

CIRCUIT BREAKER SIZING AND TYPE

Circuit breaker sizing and earth-fault protection should be based on applicable local codes. For information on design and performance, contact Thermon.

Earth-fault protection of equipment should be provided for each branch circuit supplying electric heating equipment.

TERMINATIONS AND SPLICES

Prior to connection to power, HTEK should be terminated with a certified non heating “cold lead” and a “hot-end” termination. To facilitate ease of installation in-line splices may also be required. These connections/terminations are available as factory fabricated assemblies or as field fabricated kits.

Power Connection: Provides fluoropolymer insulated nickel-plated stranded copper cold leads and ground wire extension plus required splices, insulating tape and sealant. A flexible stainless steel conduit with a 3/4” fitting protects the leads. The number and size of the cold leads is based on the HTEK heater type.

End Termination: The hot end (opposite end from power) utilizes an under insulation stainless steel fitting that houses the lug, insulating tape, sealant and grounding lug. The size and style of the termination is based on the number and size of conductors.

In-Line Splices: To facilitate the installation of the trace heater, an under insulation splice may be required. The splice utilizes a stainless steel housing (sized for the conductor type and number), butt lug splices, grounding lugs, insulating tape and sealant.



CET: Factory fabricated cold-end termination.

CETK: Field fabricated cold-end termination kit.



HET: Factory fabricated hot-end termination.

HETK: Field fabricated hot-end termination kit.



HST: Factory fabricated splice termination.

HSTK: Field fabricated splice termination kit.

CERTIFICATIONS/APPROVALS

UK 8505 CE 0344 Ex II 2 G Ex eb IIC T260°C T6...(T2)
 II 2 D Ex tb IIIC T85°C...T260°C FM 11ATEX0050, FM22UKEX0071

IEC **IECEx** International Electrotechnical Commission
 IEC Certification Scheme for Explosive Atmospheres
 FMG 22.0013

FM **Approved** Factory Mutual Research
 Ordinary and Hazardous (Classified) Locations

UL **LISTED** Underwriters Laboratories Inc.
 Hazardous (Classified) Locations

HTEK has additional hazardous area approvals including:
 DNV · Lloyd's · JIS · CCE/CMRS · GGTN
 Contact Thermon for additional approvals and specific information.



Terminator ZP-M: Designed to fabricate power connections, in-line splice connections or for making end terminations. Electrical connections are made in terminal blocks utilizing nickel-plated copper terminals to ensure corrosion-free electrical integrity. No cold leads are required.