Lighted Power Connection/ End Termination Kit INSTALLATION PROCEDURES

For Power Connection or End Termination Applications





INSTALLATION PROCEDURES

Kit Contents



Item	Quantity	Description
1	1	Expediter Assembly Support Cap with O-Ring Threaded Grommet Compressor Grommet Support Base with O-Ring
2	1	Junction Box Lid
3	1	Junction Box Base with O-Ring
4	1	Nut
5	1	Banding
6	1	Banding Guide
7	1	Terminal Blocks with DIN Rail (Refer to terminal specifications for maximum allowable wire size)
8	1	Junction Box Cord

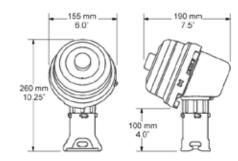
Order Separately

PETK Power and End Termination Kits (per cable)

Item	Quantity		Descriptio	on	
2	4	6) 🍘	7	
1	3		5	CAUTION	
PETK-3	for H	PT, FP	1		
PETK-2	for KS	SX, HTSX, USX			
PETK-1	for B	SX, RSX, VSX-HT			

1	1	RTV Tube
2	1	Power Connection Boot
3	1	End Cap
4	1	Tape Strip 6" (PETK-3 only)
5	1	End Termination Caution Label
6	1	GRW-G Grommet (PETK-3 only)
7	1	Ground Sleeve

Dimensions



Installation Precautions

- To minimize the potential for arcing and fire caused by product damage or improper installation use ground-fault protection. The National Electrical Code (NEC) and Canadian Electrical Code (CEC) require ground-fault protection of equipment for each branch circuit supplying electric heat tracing.
- Installation must comply with Thermon requirements and be installed in accordance with the NEC, CEC, or any other applicable national and local codes.
- Component approvals and performance ratings are based on the use of Thermon specified parts only. User supplied power connection fittings must be listed or certified for intended use.
- De-energize all power sources before opening enclosure.
- Avoid electrostatic charge. Clean only with a damp cloth.
- Keep ends of heating cable and kit components dry before and during installation.
- Individuals installing these products are responsible for complying with all applicable safety and health guidelines.
 Proper personal protective equipment, or PPE, should be utilized during installation. Contact Thermon if you have any additional questions.

Tools Required

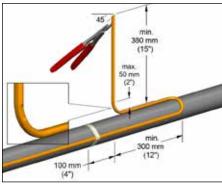


Certifications/Approvals

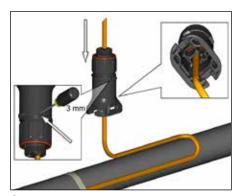


$$\label{eq:linear_states} \begin{split} & \mathsf{IP66/Type}\; 4X\;{-}60^\circ\mathsf{C} \leq \mathsf{Ta} \leq +55^\circ\mathsf{C} \\ & \mathsf{Ordinary}\;\&\; \mathsf{Hazardous}\; \mathsf{Locations} \\ & \mathsf{Class}\;\mathsf{I}, \mathsf{Division}\; 2, \;\mathsf{Groups}\;\mathsf{A}, \;\mathsf{B}, \;\mathsf{C}, \;\&\; \mathsf{D} \\ & \mathsf{Class}\;\mathsf{I}, \;\mathsf{Division}\; 2, \;\mathsf{Groups}\;\mathsf{F}\;\&\;\mathsf{G}, \;\mathsf{Class}\;\mathsf{II} \\ & \mathsf{Class}\;\mathsf{I}, \;\mathsf{Division}\; 2, \;\mathsf{Groups}\;\mathsf{F}\;\&\;\mathsf{G}, \;\mathsf{Class}\;\mathsf{III} \\ & \mathsf{Class}\;\mathsf{I}, \;\mathsf{Zone}\;\mathsf{1}, \;\mathsf{AEx}\; eb\;\mathsf{IIC}\;\mathsf{T6}...\mathsf{T4} \\ & \mathsf{O9.2238691,-G,-S,\;Ex}\; eb\;\mathsf{IIC}\;\mathsf{T6}...\mathsf{T4} \end{split}$$

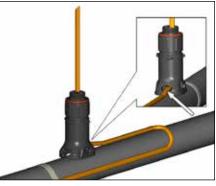
INSTALLATION PROCEDURES



1. Locate bus connection (HPT and FP only) and cable as shown. Cut end of cable at angle to aid in piercing grommet. Leave additional cable for expansion loop. See page 4 for multiple cable installation tips.



- **2.** Insert cable into expediter. If mounted on bottom or side of pipe, punch out weep hole.
- Note: For HPT and FP cable, exchange grommet in Terminator with GRW-G provided in PETK-3.



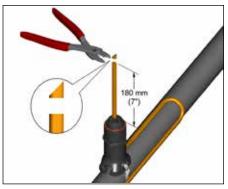
3. Slide expediter toward pipe and route cable through support base entry.



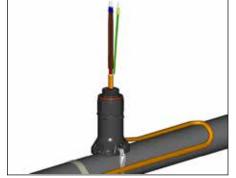
4. Insert banding guide into expediter and snap into place.



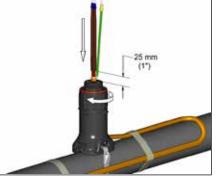
5. Mount expediter to pipe using pipe band. Do not band over cable.



6. Cut off end of cable.



7. Terminate cable with appropriate PETK termination kit. Refer to PETK installation instructions.

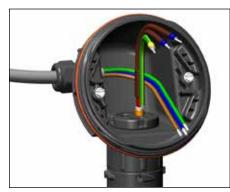


8. Push excess cable back through expediter. Tighten cap securely. Tape cable expansion loop to pipe.



9. Mount junction box base on expediter. Make sure to align slots to properly orient junction box base. If mounting horizontally, threaded gland holes must face downward.

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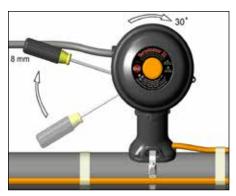
10. Install power cable (if necessary).



11. Install quick mount terminal blocks and tighten screws (if necessary). Complete system wiring. Tightening torque 1.5 Nm–1.8 Nm (1.1 ft-lb–1.3 ft-lb).

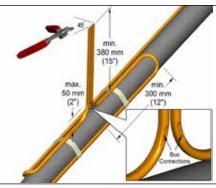


12. Install junction box lid and twist hand tight. Insert screwdriver into ratchet slots located on side of junction box base.



13. Use screwdriver to ratchet on junction box lid. Lid will rotate 30 degrees. Lid latch mechanism fully engaged. To remove lid, repeat steps 12 and 13 but in the opposite direction.

Two Cable Layout Tips

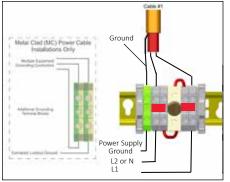


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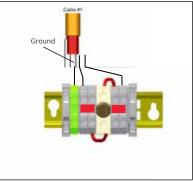
Insert two cables into expediter.

Note: For HPT and FP cable, exchange grommet in Terminator with GRW-G provided in PETK-3.



Power Connection (1 to 2 Heating Cables)

Wiring Details



End Termination (1 Heating Cable Only)



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